



LION Machinery

TURN A LION LOOSE
IN YOUR SHOP

CLEAT FOLDERS • CLEAT BENDERS • BEADERS • CHEEK BENDERS

PNEUMATIC • MANUAL

182 Northwest Industrial Court • Bridgeton, Missouri 63044 • www.lionmachinery.com
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LION OPEN THROAT CLEAT BENDER WITH ON BOARD COMPRESSOR

- *Light weight • Turns drives on "L" shapes, pre-formed ducts and flats*
- *Table height designed to decrease operator fatigue*

Mild steel capacity		20 gauge and lighter
Bend length.....	2030A+	3 inches to 29-1/4 inches
	2024A+	3 inches to 23-1/4 inches
Bend width		7/16 inch or 1/2 inch
Table height		36 inches
Table depth.....		15-1/2 inches
Motor	2030A+.....	1 HP 15 AMPS 110V
	2024A+.....	3/4 HP 9 AMPS 110V
Machine color		Black
Labor warranty		30 days
Parts warranty		24 months
Machine dimensions	2030A+	46H x 45W x 26D
	2024A+	46H x 39W x 26D
Shipping		Class 85
Crated dimensions	2030A+.....	51H x 52W x 28D
	2024A+	51H x 46W x 28D
Machine weight	2030A+.....	525 pounds
	2024A+	500 pounds

Lion A+ Pneumatically operated machine with on board air compressor uses standard grounded three prong outlet. It's great to take to the job site!

Optional transformer available for 220V



Model No.	Description
2030A+	Cleatbenders Only: Fixed back gauge, preset at 7/16 inch or 1/2 inch a bend angle preset at 180° to bend up to 29-1/4 inches
2024A+	Cleatbenders Only: Fixed back gauge, preset at 7/16 inch or 1/2 inch a bend angle preset at 180° to bend up to 23-1/4 inches

LION BEADER

6016 Beader

When the job calls for heavy-duty giants, this machine tool is it. With this 6016 Beader only one operator is needed to produce SMACNA-approved beads 4 to 5 times faster than cross braking. It forms 5 beads on 12 centers, adjustable to 3/16" depth. Maximum capacity is 16 gauge material and one operator can easily handle sheets up to 60" wide.

Shipping (1600 lbs).....Class 85





LION MANUAL DOUBLE SIDED CHEEKBENDERS

- Traditional Style • Beveled bars allow for sheet "spring back"
- Curved handles designed to decrease fatigue • For cheeks on square elbows and more!

Double Sided Operation	Front and/or Back
Bend Angle(s)	1° to True 90°
Bend Width/Depth	1/4 to 3/4 inches
Machine Color	Black
Mild Steel Capacity	2030D20 gauge or lighter
	1824D18 gauge or lighter
Max Bend Length.....	2030D29-3/4 inches
	1824D23-3/4 inches
Machine Dimensions.....	2030D4 x 34 x 8-1/2 inches
	1824D4 x 28 x 8-1/2 inches
Machine Weight.....	2030D95 pounds
	1824D82 pounds
Labor Warranty	30 days
Parts Warranty	24 months
Shipping	UPS ground or LTL carrier of your choice



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